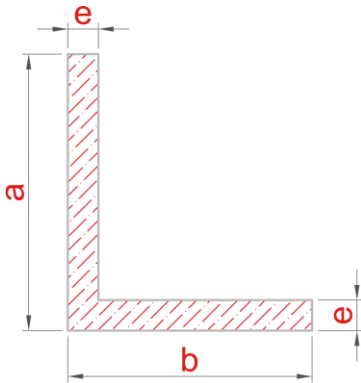
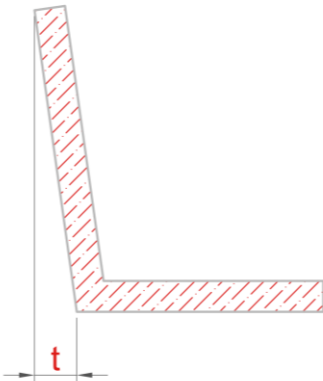
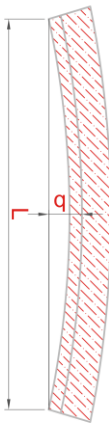
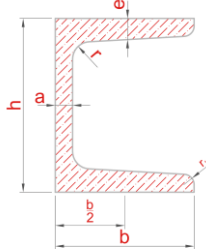
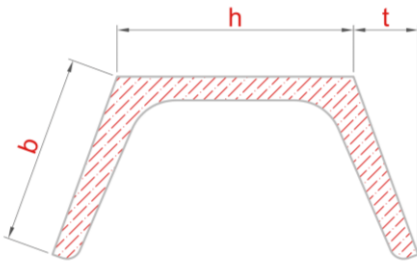
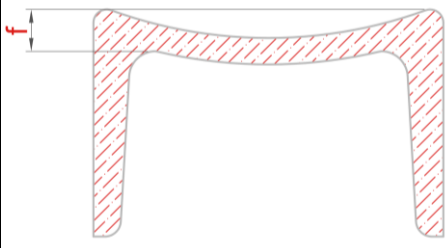
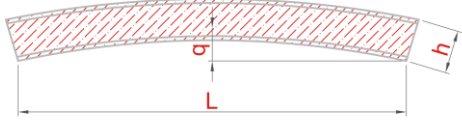


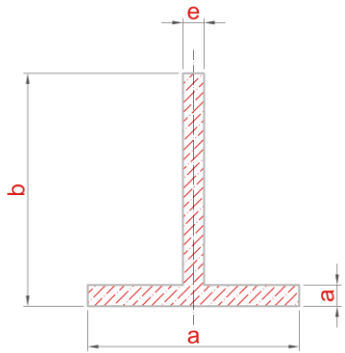
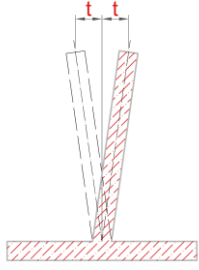
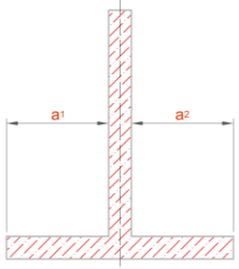
## Prodotti Laminati a Caldo

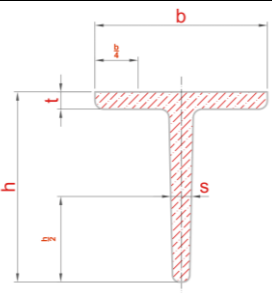
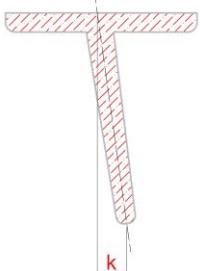
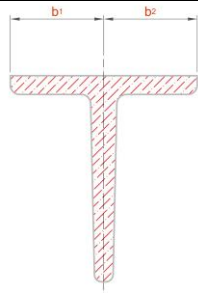
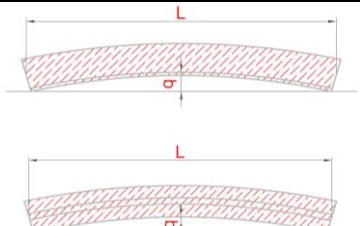
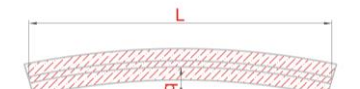
PROFILATI A L A SPIGOLI VIVI E LATI DISUGUALI			
Dimensioni e Tolleranze UNI6762 - Dimensioni in mm			
			
Dimensione Nominale a	Scostamenti limite		
	a - b	e	
$20 \leq a < 50$	$\pm 1,00$	$\pm 0,50$	$t \leq 1$  $q \leq 0,04 \% L$

## Prodotti Laminati a Caldo

PROFILATI IN ACCIAIO AD U			
Dimensioni e Tolleranze UNI EU 54 - Dimensioni in mm			
Altezza (h)	L'altezza (h) è misurata in corrispondenza dell'anima	± 1,50	
Larghezza (b)		± 1,50	
Spessore d'anima (a)		± 0,50	
Spessore d'ala (e)		± 0,50	
Perpendicolarità fuori squadra (t)		t ≤ 1	
Rettilinearità trasversale dell'anima (f)		t ≤ 0,50	
Rettilinearità longitudinale dell'anima (q)		Dimensioni Nominali	Tolleranze q
		30 ≤ h ≤ 65	0,40% di L
		Spessore d'anima	Tolleranze
		a ≤ 4 mm	-7%
		4 < a ≤ 6 mm	-6%
Raddrizzatura normale: la freccia (q) è misurata nel piano dell'anima e sulla lunghezza totale L della barra.			

# Prodotti Laminati a Caldo

PROFILATI A T A SPIGOLI VIVI						
Dimensioni e tolleranze UNI5681 - Dimensioni in mm						
						
Dimensione Nominale a o b	Scostamenti limite su a o b	Scostamenti limite su e	$t \leq 1$	$a \leq 60 \text{ mm}$	$s \leq 1,00 \text{ mm}$	$q \leq 0,04 L$
da 20 a 50	$\pm 1,00$	$\pm 0,50$		$a > 60 \text{ mm}$	$s \leq 1,50 \text{ mm}$	
da 60 a 100	$\pm 1,50$	$\pm 0,75$				

PROFILATI A T AD ALI UGUALI ED A SPIGOLI ARROTONDATI							
Dimensioni e Tolleranze dimensionali e di forma EN10055 - Dimensioni in mm							
							
Dimensioni Nominali		Tolleranze su: b, h s, t	Dimensioni Nominali	Tolleranze	Dimensioni Nominali	Tolleranze	
b ≤ 50		± 1,00	± 0,50	b, h ≤ 100	k ≤ 1	b ≤ 60	e ≤ 1
50 < b ≤ 100		± 1,50	± 0,75	100 < b, h	k ≤ 1,50	60 < b	e ≤ 1,50
100 < b		± 2,00	± 1,00				
Rettilinearità q			Dimensioni Nominali		Tolleranze		
			50 ≤ b, h ≤ 100		q ≤ 0,40 % L		
							
Rettilinearità normale: lo scostamento q viene misurato sulla lunghezza totale L del profilato.							